

FINISHED PRODUCT SPECIFICATION

PRODUCT NAME	PIPERINE 95.0%	SPEC: FPS/B01/0001-00
		Effective Date: 20-08-2018

Botanical/ Scientific name	Piper nigrum	Plant part used	Fruit
Standardization	Piperine	Production Method	Drying
Shelf Life	5 years	CAS Number	94-62-2

SL No	Protocol	Test Parameter	Test Limit		
Physic	al				
01	Organoleptic	Description	Off white to creamish color* Powder		
02	TM/0001	Identification	To Comply by HPLC		
03	USP	Solubility	Soluble in alcohol Insoluble in water.		
04	USP <731>	Loss on drying	Not more than 5.0%w/w		
05	USP <281>	Ash content	Not more than 5.0%w/w		
06	USP <616>	Untapped bulk density	Between 0.30 to 0.50g/ml		
07	USP <616>	Tapped bulk density	Between 0.40 to 0.70g/ml		
08	USP <786>	Particle size	100% passing through 40 mesh		
Chemi	Chemical				
09	TM /0001	Content of Piperine by HPLC	Not less than 95.0% w/w		
Heavy I	Metal				
	USP <233>Procedure 1	Lead	Not more than 3.0 ppm		
10	USP <233>Procedure 1	Arsenic	Not more than 1.0 ppm		
10	USP <233>Procedure 1	Cadmium	Not more than 0.5 ppm		
	USP <233>Procedure 1	Mercury	Not more than 0.1 ppm		
Microl	Microbiological				
	USP <2021>	Total plate count	Not more than 3000cfu/g		
	USP <2021>	Total yeast and mold count	Not more than 100cfu/g		
11	USP <2022>	Escherichia coli	Absent / 10g		
	USP <2022>	Salmonella spp.	Absent / 10g		
	USP <2021>	Coliforms	Absent / 10g		
	USP <2022>	Staphylococcus aureus	Absent / 10g		
	USP <62>	Pseudomonas aeruginosa	Absent / 10g		





















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ADDITIONAL INFORMATION		
Sanitizing treatment	Non –irradiated and not treated with ETO	
GMO Status	GMO free	
Standard Packing	25 Kg in single HDPE container.	
Certifications	ISO 22000:2005, ISO 9001:2015, GMP, HALAL certified	
Storage condition	Store in a cool and dry place away from sunlight and heat. The preferred storage is below 30° C.	

^{*} The product is of herbal origin. There may be minor color difference because of the geographical and seasonal variations of the plant material.

Prepared by: Linto Thomas Approved by: Ramesh

Designation: QC Officer Designation: Manager –QA & QC

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Where Quality Matters.....

















